

MATSUI Mold Exchanger System

Cart

Type 2 molds loading, both directions carry-in&out, one pitch movement

type

Dolly movement Gear motor with brake x2sets

Speed Hi-speed 10 m/min ~ Low-speed 2 m/min Control With slow-down stopping by inverter control

Rail Type

Mold movement Driving roller type

Drive Gear motor with brake x2sets

Speed Hi-speed 15 m/min ~ Low-speed 3 m/min Control With slow-down stopping by inverter control

AC380V, 3-phase, 50Hz, Power supply Power source

Dolly positioning type Type Air cylinder driven positioning pin

insertion type

Mold fall preventive device Type Ejecting knock pin type, lifted by air cylinder

Safety bumper

Position Front lower and Back lower

Warning light Revolving warning light Yellow (Illumination at the dolly movement)

Revolving warning light Green (Illumination at the mold movement)

Sensor Mold transferring slow-down

Dolly moving slow-down, Dolly moving stop



BANGKOK OFFICE
159 Serm-Mit Tower, 25th Floor, Sukhumvit 21 Rd., North Klongtoey Sub District Wattana District. Bangkok 10110 Thailand Tel: 0-2261-7512-3, 0-2661-7613-4 Fax: 0-2261-7495

No. 300 Moo 4 Soi 5C Bangpoo Industrial Estate Sukhumvit Rd, Tambol Praksa Amphur Muang, Samutprakam 10280 Thailand Tel : 0-2324-0216-8, 0-2709-3850-1 Fax : 0-2324-0219

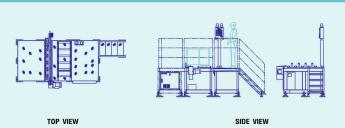
AMATANAKORN OFFICE 69/30-31 Moo 6 T. Donhuaroh AMuang, Chonburi 20000 Thailand Tel : 038-453-198-9 Fax : 038-453-200



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FIX MOLD PUSHER TYPE

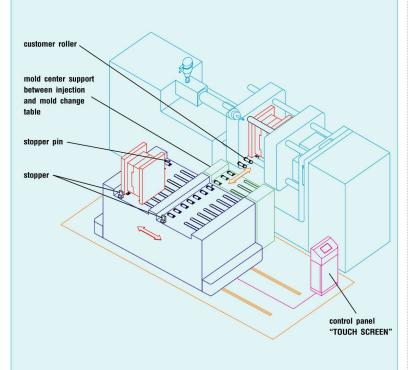


MAIN FEATURES OF MATSUI'S MOLD EXCHANGER SYSTEM

- Save the production time by speeding up the mold changing cycle time.
- Save the cost of production for safety issue.
- · Save manpower in cleaning and operation.
- · Reduce costs down for one cycle of molding production.
- MATSUI manufacture the product locally and provide services by MATSUI(ASIA)CO.,LTD.

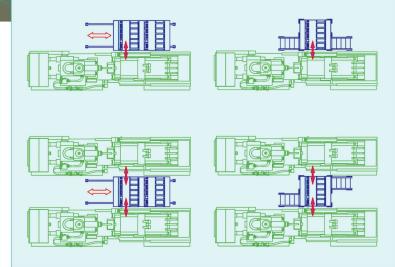


MATSUI MOLD EXCHANGER SYSTEM CONCEPT



Matsui's Mold Exchange System "Roller Type"

ONE SIDE MOLD CHANGE CART "ROLLER TYPE"



BOTH SIDE MOLD CHANGE CART "ROLLER TYPE"